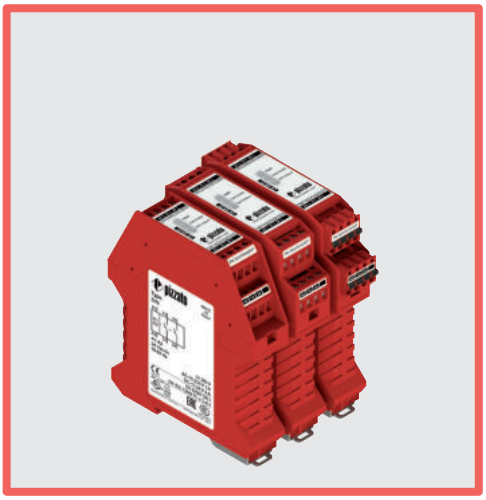
Safety module **CS AR-51**



Module for emergency stops, end position monitoring for movable guards, safety mats and safety bumpers with 4-wire technology

Main features

- For safety applications up to SIL CL 3/PL e
- Input with 2 channels
- Choice between automatic start, manual start or monitored start
- Connection of input channels of opposite potentials
- Can be connected to electromechanical contacts, safety mats or safety bumpers with 4-wire technology
- Output contacts:
  2 NO safety contacts,
- Supply voltage:
  24 Vac/dc

Utilization categories

Alternating current: AC15 (50…60 Hz)
Ue (V) 230
Ie (A) 3
Direct current: DC13 (6 oper. cycles/min.)
Ue (V) 24
Ie (A) 4

Quality marks:

EC type examination certificate: IMQ CP 432 DM
UL approval: E131787
CCC approval: 2020970305002290
EAC approval: RU C-IT.УТ03.B.00035/19

Compliance with the requirements of:

Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EC,
RoHS Directive 2011/65/EU.

Technical data

Housing

Polyamide housing PA 66, self-extinguishing V0 acc. to UL 94

Protection degree acc. to EN 60529:	IP40 (housing), IP20 (terminal strip)
Dimensions:	see page 355, design A

General data

SIL level (SIL CL) up to:	SIL CL 3 acc. to EN 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety category up to:	cat. 4 acc. to EN ISO 13849-1
Safety parameters:	see page 417
Ambient temperature:	-25°C…+55°C
Mechanical endurance:	>10 million operating cycles
Electrical endurance:	>100,000 operating cycles
Pollution degree:	external 3, internal 2
Rated impulse withstand voltage (U_{imp}):	4 kV
Rated insulation voltage (U_i):	250 V
Overvoltage category:	II

Supply

Rated supply voltage (U_n):	24 Vac/dc; 50…60 Hz
Max. DC residual ripple in DC:	10%
Supply voltage tolerance:	±15% of U_n
Power consumption AC:	< 5 VA
Power consumption DC:	< 2.5 W

Control circuit

Protection against short circuits:	PTC resistance, Ih=0.5 A
PTC times:	response time > 100 ms, release time > 3 s
Maximum resistance per input:	≤ 200 Ω
Current per input:	10 mA (typical)
Min. duration of start impulse t_{MIN}:	> 150 ms
Response time t_A:	< 120 ms
Release time t_{R1}:	< 15 ms
Release time in absence of power supply t_R:	< 100 ms
Simultaneity time t_C:	unlimited

In compliance with standards:

EN 60204-1, EN ISO 13855, EN ISO 14118, EN ISO 12100, EN ISO 13850, EN 60529, EN 61000-6-2, EN 61000-6-3, EN 61326-1, EN 60664-1, EN 60947-1, EN IEC 63000, EN ISO 13849-1, EN ISO 13849-2, EN 62061, UL 508, CSA C22.2 n° 14-95, GB/T14048.5

Output circuit

Output contacts:	2 NO safety contacts
Contact type:	forcibly guided
Material of the contacts:	gold-plated silver alloy
Maximum switching voltage:	230/240 Vac; 300 Vdc
Max. current per contact:	6 A
Conventional free air thermal current I_{th}:	6 A
Max. total current ΣI_{th}^2:	36 A²
Minimum current:	10 mA
Contact resistance:	≤ 100 mΩ
External protection fuse:	4 A

The number and the load capacity of output contacts can be increased by using expansion modules or contactors. See pages 295-304.

Code structure

CS AR-51V024

Connection type	
V	Screw terminals
M	Connector with screw terminals
X	Connector with spring terminals

Supply voltage	
024	24 Vac/dc

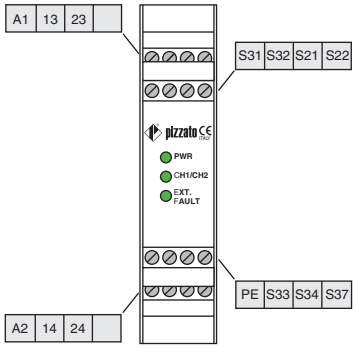
Features approved by UL

Rated supply voltage (U_n):	24 Vac/dc; 50…60 Hz
Power consumption AC:	< 5 VA
Power consumption DC:	< 4 W
Electrical ratings:	230/240 Vac 6 A general use C300 pilot duty

Notes:
- Use 60 or 75°C copper (Cu) conductor and wire size No. 30-12 AWG, stranded or solid.
- The terminal tightening torque of 5-7 lb in.
- Only for 24 Vac/dc versions: supply from remote Class 2 source or limited voltage limited energy.

Safety module CS AR-51

Pin assignment

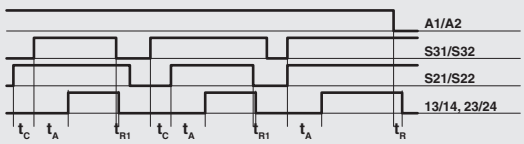


PE terminal connection
The PE terminal has to be connected to the equipotential circuit of machine protection if it is necessary.
This connection is made for functional reason, to reduce effects of an insulation fault on the machine operation.
In particular, ground faults in control circuits must not cause unwanted start-up or dangerous movements or prevent the machine from stopping.

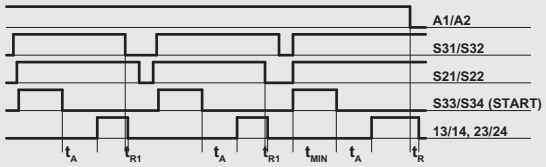
Function of "EXT. FAULT" LED
When a pressure is exerted on the surface of a safety bumper or safety mat, a short-circuit occurs between the two conductive elements, which constitute the apparatus and can be connected to the input channels of the safety module.
The signal thereby generated causes the EXT.FAULT LED to illuminate and signal the short-circuit and the opening of the output contacts, resulting in the blocking of the control circuit and causing the machine to switch to the safety setting. The EXT. FAULT LED does not switch on if the wires or internal connections of the safety mat or safety bumper are interrupted.

Function diagrams

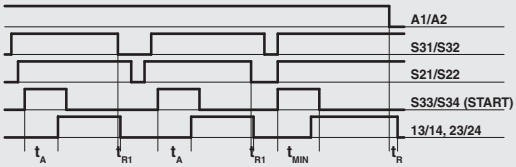
Configuration with automatic start



Configuration with monitored start

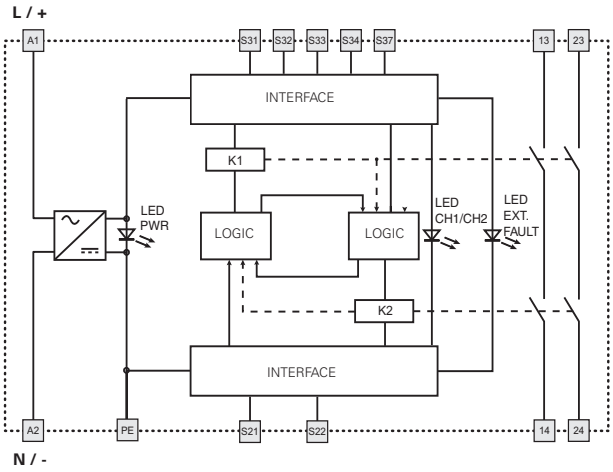


Configuration with manual start



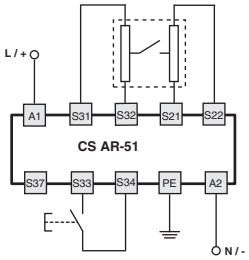
Legend:
t_{MIN}: Min. duration of start impulse
t_c: simultaneity time
t_A: response time
t_{R1}: release time
t_R: release time in absence of power supply

Internal block diagram

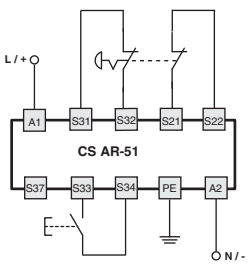


Input configuration

Safety mats and safety bumpers
Input configuration with manual start
2 channels



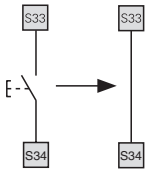
Emergency stop circuits
Input configuration with manual start
2 channels



The diagram does not show the exact position of the terminals in the product

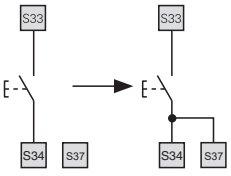
Automatic start

With regard to the indicated diagrams, bridge the start button between S33 and S34 in order to activate the automatic start module.



Monitored start

With regard to the indicated diagrams, establish the connection between S34 and S37 in order to activate the monitored start module.



Movable guard monitoring

The safety module can monitor emergency stop circuits and control circuits for movable guards. Replace the emergency stop contacts with the switch contacts.